

**IN THE CLAIMS**

1. (Previously Presented) A method for modulating the morphology of softwood pulp fibers comprising the steps of  
    subjecting the pulp fibers to a metal ion-activated peroxide treatment carried out at a pH of between about 1 and about 9 for a time of from about 10 minutes to about 10 hours at a temperature of from about 40 to 120°C, and  
    subjecting the pulp fibers to a refining treatment to form refined paper making pulp fibers.
2. (Original) The method of Claim 1 wherein said metal ion is a transitional metal ion.
3. (Original) The method of Claim 1 wherein said metal ion is iron.
4. (Original) The method of Claim 1 wherein said pH is between about 3 and about 7.
- 5.-6. Canceled
7. (Original) The method of Claim 1 wherein said peroxide is present with said solution at a concentration of between about 0.2% and about 5% based on pulp.
8. (Currently Amended) The method of Claim 1 wherein said metal ion is present in said solution at a concentration of between about 0.002% and about 0.1% based on pulp.
9. (Currently Amended) The method of Claim 1 wherein said softwood pulp fibers are is-subjected to said solution for a time sufficient to substantially act on at least the cellulose and hemi-cellulose of the pulp, causing oxidation and oxidative degradation of cellulose fibers.
- 10.-19. Canceled

20. (Previously Presented) The method of claim 1 wherein said softwood pulp fibers are Kraft pulp fibers.
21. (Previously Presented) The method of claim 1 wherein said softwood pulp fibers are Southern Pine pulp fibers.
22. (Previously Presented) The method of claim 1 wherein said softwood pulp fibers are bleached pulp fibers.
23. (Previously Presented) The method of claim 1 wherein said softwood pulp fibers are bleached Kraft pulp fibers.
24. (Previously Presented) The method of claim 1 wherein said refined pulp fibers exhibit a substantially shorter fiber length and distribution and enhanced fiber collapsibility than prior to treatment.
25. (Previously Presented) The method of claim 1 wherein said refined pulp fibers exhibit paper making properties substantially functionally equivalent to hardwood pulp papermaking properties.
26. (Previously Presented) The method of claim 1 wherein subjecting comprises treating said pulp fibers with a composition comprising peroxide and metal ions.
27. (Previously Presented) The method of claim 1 wherein said metal ions are selected from the group consisting of iron, copper, cobalt or a combination of two or more thereof.
28. (Currently Amended) The method of Claim 1, comprising subjecting the pulp fibers to a metal ion-activated peroxide treatment carried out at a pH between about 1 and about 7 at

a temperature of from 40 to 120°C ~~degrees Celsius~~ for a time period of from 10 minutes to 600 minutes; and

subjecting the pulp fibers to a refining treatment to form refined paper making pulp fibers.

29. (Previously Presented) The method according to Claim 1, further comprising adding a metal ion to peroxide.
30. (Previously Presented) The method according to Claim 29, further comprising adding a metal ion to peroxide in the presence of the pulp.
31. (Previously Presented) The method according to Claim 30, further comprising adding between about 0.002% and about 0.1% of a metal ion based on pulp to peroxide in the presence of the pulp.
32. (Currently Amended) The method according to Claim 29, further comprising \_\_\_\_\_adding between about 0.002% and about 0.1% of metal ion based on pulp.
33. (Previously Presented) A pulp comprising between about 50% and 90% hardwood pulp and the remainder being softwood pulp which has been subjected to the method according to claim 32.
34. (Previously Presented) A method for modulating the morphology of softwood pulp fibers, comprising  
adding a metal ion source to a solution comprising peroxide to form a metal-ion activated peroxide;

contacting the pulp fibers with the metal ion-activated peroxide at a pH of between about 1 and about 9 for a time of from about 10 minutes to about 10 hours at a temperature of from about 40 to 120°C, and

refining the pulp fibers.

35. Canceled

36. (Previously Presented) The method according to Claim 34, wherein the metal ion source is a metal salt.

37. (Previously Presented) The method according to Claim 34, wherein the metal ion source is added at an amount such that between about 0.002% and about 0.1% of metal ion is present based upon the weight of the pulp.

38. (Currently Amended) The method according to Claim 34, comprising  
contacting the pulp fibers with the metal ion-activated peroxide at a pH of between about 1 and about 7 at a temperature of from 40 to 120 °C ~~degrees Celsius~~ for a time period of from 10 minutes to 600 minutes.